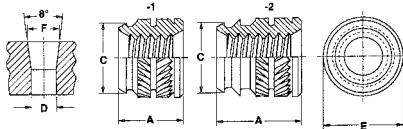


Insertii pentru plastic

Tip IUB, IUC

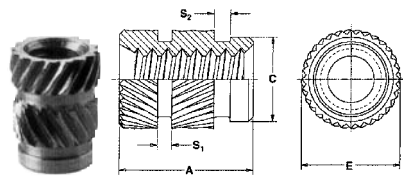
Montate in gauri cu dispozitiv cu ultrasunete simultan cu presarea



Filet	Tip		Cod filet	Cod inel	A ± 0,13	B ± 0,13	Cote gauri in material			
	Alama	Otel Inox					Adancime min. gaura	D ± 0,05	F ± 0,05	
M2.5 x 0.45	IUB	IUC	M2.5			4.37	3.99	4.44	3.89	4.04
							3.78	6.58	3.58	
M3 x 0.5	IUB	IUC	M3			4.37	3.99	4.44	3.89	4.04
							3.78	6.58	3.58	
M3 x 0.5	IUBB	IUCC	M3			5.56	5.16	4.83	5.05	5.23
							4.83	7.42	4.7	
M3.5 x 0.6	IUB	IUC	M3.5			5.56	5.16	4.83	5.05	5.23
							4.83	7.42	4.7	
M4 x 0.7	IUB	IUC	M4			6.35	5.84	5.72	5.74	5.94
							5.41	8.94	5.28	
M5 x 0.8	IUB	IUC	M5			7.54	6.91	6.74	6.78	7.03
							6.38	10.55	6.25	
M5 x 0.8	IUBB	IUCC	M5			8.33	7.82	7.72	7.7	8
							7.16	12.12	7.06	
M6 x 1	IUB	IUC	M6			9.52	8.99	8.64	8.86	9.22
							8.43	13.72	8.15	
M8 x 1.25	IUB	IUC	M8			11.91	11.15	9.53	10.95	11.38
							10.31	15.29	10.19	

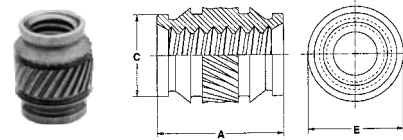
Tip IUTB, IUTC

Montate cu ultrasunete



Filet	Tip		Cod filet	A ± 0.13	E ± 0.23	C ± 0.13	S ₁ Nom.	S ₂ Nom.	Cote gauri in material	
	Alama	Otel Inox							Adancime min. gaura	Diãmetru gaura +0.08
M2 x 0.4	IUTB	IUTC	M2	4	3.48	3.07	0.79	0.79	4.76	3.23
M2.5 x 0.45	IUTB	IUTC	M2.5	5.74	4.55	3.89	0.79	0.79	6.5	3.98
M3 x 0.5	IUTB	IUTC	M3	5.74	4.55	3.89	0.79	0.79	6.5	3.98
M3.5 x 0.6	IUTB	IUTC	M3.5	7.14	5.33	4.65	0.79	0.79	7.9	4.81
M4 x 0.7	IUTB	IUTC	M4	8.15	6.17	5.51	0.79	1.02	8.91	5.67
M5 x 0.8	IUTB	IUTC	M5	9.52	6.93	6.27	1.17	1.17	10.28	6.43
M6 x 1	IUTB	IUTC	M6	12.7	8.69	7.87	1.17	1.58	13.46	8.03

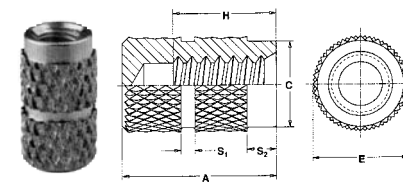
Tip ISB, ISC



Filet	Tip		Cod filet	A ± 0.13	E ± 0.13	C ± 0.08	Cote gauri in material	
	Alama	Otel inox					Adancime min. gaura	Diãmetru gaura +0.08
M3 x 0.5	ISB	ISC	M3	5.74	4.62	3.89	6.5	3.99
M4 x 0.7	ISB	ISC	M4	8.15	6.22	5.51	8.92	5.6
M5 x 0.8	ISB	ISC	M5	9.52	7.01	6.3	10.92	6.4
M6 x 1	ISB	ISC	M6	12.7	8.58	7.9	13.46	8

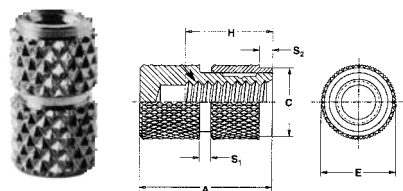
Tip IBB, IBC

Turnate in plastic (la injectare)



Filet	Tip		Cod filet	Lungime A' ± 0,13/H/min					E Min.	C ± 0.13	S ₁ Nom.	S ₂ Nom.
	Alama	Inox		4	6	8	10	12				
M2.5 x 0.45	IBB	IBC	M2.5	4.78/2.41	6.35/3.68	7.14/4.57	9.53/5.46	10.31/6.35	4.78	4.34	0.8	0.8
M3 x 0.5	IBB	IBC	M3	5.2/2.5	7.13/4.3	8.73/5.8	10.31/7.1	11.13/8.3	4.78	4.34	0.8	0.8
M3.5 x 0.6	IBB	IBC	M3.5	6.35/3.3	8.73/5.6	10.31/7.2	11.91/8.8	13.48/10	5.56	5.13	0.8	1.6
M4 x 0.7	IBB	IBC ⁹⁵	M4	6.35/3.3	8.73/5.6	10.31/7.2	11.91/8.8	13.48/10	6.35	5.74	1.2	1.6
M5 x 0.8	IBB	IBC	M5	7.13/3.9	11.12/6.1	13.48/7.6	11.91/8.8	13.48/10.3	7.14	6.57	1.2	1.6
M6 x 1	IBB	IBC	M6	8.73/4.83	13.49/7.62	15.87/9.53	18.26/11.57	20.8/13.59	8.74	8.15	1.6	2.4
M8 x 1.25	IBB	IBC ⁹⁵	M8	11.13/5.71	15.09/8.64	18.24/11.55	20.62/14.09	22.23/15.74	11.13	10.26	1.98	2.4

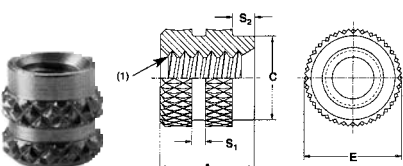
Tip IBLC Turnate in plastic (la injectare)



Filet	Tip		Cod filet	Cod inel	A ± 0.13	E Nom.	C ± 0.13	S ₁ ± 0.13	S ₂ ± 0.13	H Min.
	Alama	Otel Inox								
M3 x 0.5	IBLC		M3	8	8.73	4.77	4.57	0.8	0.8	4
M4 x 0.7	IBLC		M4	8	10.31	6.35	5.97	1.2	1.6	5.6
M5 x 0.8	IBLC		M5	8	13.48	7.13	6.86	1.2	1.6	6.4
M6 x 1	IBLC		M6	8	15.87	8.73	8.26	1.6	2.4	8

Tip ITB, ITC

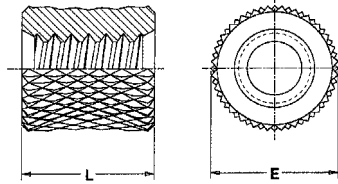
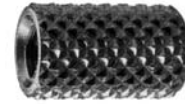
Turnate in plastic (la injectare)



Filet	Tip		Cod filet	A ± 0.13	E Nom.	C ± 0.13	S ₁ Nom.	S ₂ Nom.
	Alama	Otel Inox						
M3 x 0.5	ITB	ITC	M3	4.77	4.77	4.34	0.78	0.78
M4 x 0.7	ITB	ITC	M4	6.35	6.35	5.74	1.16	1.57
M5 x 0.8	ITB	ITC	M5	7.13	7.13	6.57	1.16	1.57
M6 x 1	ITB	ITC	M6	9.53	8.74	8.15	1.57	2.38
M10 x 1.5	ITB	ITC	M10	14.27	12.7	11.84	2.38	2.38

Tip STKB, STKC Turnate in plastic (la injectare)

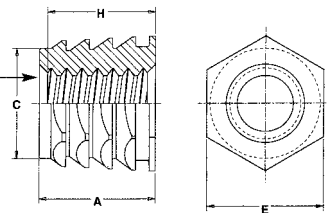
-Diametrul uniform randalinat previne deformarea plasticului



Filet	Tip		cod lungime "L" ± 0.13										E Nom.
	Alama	Inox											
M3 x 0.5	STKB	STKC	M3	3	4	6	8	10	12	15	18	4.74	
M4 x 0.7	STKB	STKC	M4	3	4	6	8	10	12	15	18	6.35	
M5 x 0.8	STKB	STKC	M5	3	4	6	8	10	12	15	18	7.13	

Tip NFPA, NFPC

montare prin presare
in gauri existente
in plastic

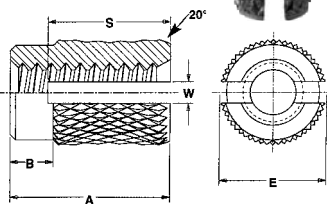


Filet	Tip		cod filet	A Max.	Grosime minima material	Diametru in material +/- 0.08	C Max.	E ± 0.13
	Inox	Aluminiu						
M3 x 0.5	NFPC	NFPA	M3	5.84	6.1	4.7	4.75	4.75
M3.5 x 0.6	NFPC	NFPA	M3.5	5.84	6.1	4.7	4.75	4.75
M4 x 0.7	NFPC	NFPA	M4	6.73	7	6.35	6.2	6.35
M5 x 0.8	NFPC	NFPA	M5	6.73	7	6.35	6.2	6.35
M6 x 1	NFPC	NFPA	M6	8	8.3	7.92	7.65	7.92
M8 x 1.25	NFPC	NFPA	M8 ^{NS}	9.27	9.7	9.53	9.3	9.53

Tip PPB



Montate prin presare in gauri existente in plastic



Filet	Tip Alama	cod filet	cod inel	A ± 0.13	E Nom.	B ± 0.4	S ± 0.4	W ± 0.4	Cote in material	
									Adincime min. gaura	Diam. gaura +/- 0.05
M3 x 0.5	PPB	M3	1	4.77	3.96	1.1	3.6	0.5	5.77	4
			2	6.35		1.5	4.8		7.35	
M4 x 0.7	PPB	M4	1	6.35	5.48	1.5	4.8	1.2	7.35	5.6
			2	7.95		1.9	6		8.95	
M5 x 0.8	PPB	M5	1	7.95	6.35	1.9	6	1.6	8.95	6.4
			2	9.52		2.3	7.1		10.52	
M6 x 1	PPB	M6	1	11.12	7.95	2.7	8.4	2	12.12	8
			2	12.7		3	9.5		13.7	

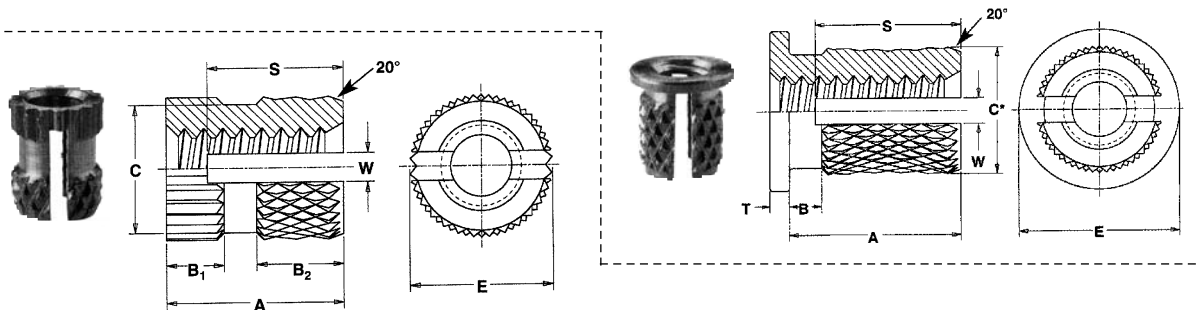
Tip PFLB

-Montare prin
presare in gauri
existente in
plastic
-Cap plat

Filet	Tip Alama	cod filet	cod inel	A ± 0.13	E ± 0.13	C ± 0.25	T ± 0.13	B ± 0.25	S ± 0.4	W ± 0.4	Cote in material	
											Adincime min. gaura	Diam. gaura +/- 0.05
M3 x 0.5	PFLB	M3	1	4.22	5.56	4.22	0.55	0.55	3.6	0.5	5.22	4
			2	5.8					4.8		6.8	
M4 x 0.7	PFLB	M4	1	6.25	7.13	5.84	0.88	0.88	5.3	1.2	7.25	5.6
			2	7.07					6		8.07	
M5 x 0.8	PFLB	M5	1	6.86	7.95	6.65	1.09	1.09	6	1.6	7.86	6.4
			2	8.43					7.1		9.43	
M6 x 1	PFLB	M6	1	9.83	9.52	8.33	1.27	1.27	8.4	2	10.83	8
			2	11.43					9.5		12.43	

Tip PKB

-Montare prin
presare in gauri
existente in plastic
-Stabilitate mare la
smulgere/torsiune



Filet	Tip Alama	cod filet	A ± 0.13	E Nom.	C ± 0.25	B ₁ ± 0.25	B ₂ ± 0.25	S ± 0.4	W ± 0.4	Cote in material	
										Adincime min. gaura	Diam. gaura +/- 0.05
M3 x 0.5	PKB	M3	4.77	3.96	3.47	1.42	2	3.56	0.5	5.25	3.96
M4 x 0.7	PKB	M4	7.92	5.56	4.97	2.38	3.32	5.97	1.19	8.97	5.56
M5 x 0.8	PKB	M5	9.52	6.35	5.94	2.84	4.01	7.11	1.57	10.54	6.35
M6 x 1	PKB	M6	12.7	7.92	7.39	3.81	5.33	9.53	1.98	13.71	7.92

Prese pentru montaj autosertizabile prin presare

PEMSERTER™SERIA 2000^a



Complet automatizata
Forta maxima
72,1 kN

PEMSERTER™SERIA P3^a

Forta maxima
26,7 kN



PEMSERTER™SERIA 4^a



Forta maxima
53,4 kN

Se monteaza in prese carusel dupa alimentarea in "tren" cu piulite .
Sertizeaza dupa indexarea caruselului in tablele deja perforate in tactul anterior. Pentru piulite tip S, CLS, CLA pana la M4
productivitate 5400 piulite/ora

PEMSERTER™TNT618^a



PEMSERTER™SERIA LT/4^a



Forta maxima
26,7 kN

Cleste manual continand parti active pentru:
-gaurirea tablei si apoi
-sertizarea piulitelor M2-M5
Forta de presare : 1134 Kgt

PEMSERTER™MICRO MATE^a



PEMSERTER™SERIA B49^a



Forta maxima
35,6 kN

Modul pentru alimentarea automata a piulitelor M2-M6 si suruburilor M3-M6 la presele SERIA 4

PEMSERTER™PLUS^a

